

## Factory Documentation

SYSPRO's Factory Documentation solution enables better management of factory production by providing factory production staff with clear and accurate user-defined shop floor documentation regarding the tasks to be performed and the materials required.

### The Value of Factory Documentation

- ▶ Produce material requisitions for components
- ▶ Provide visibility of expected start and completion dates for each operation within a job
- ▶ Set the expected duration of each operation
- ▶ Produce production staff with routing instructions
- ▶ Provide visibility of materials issued and operations completed, including quality control
- ▶ Inform the production staff of the next operation to be performed (for routing)
- ▶ Prepare job packs

### Matching Factory Documentation to your business

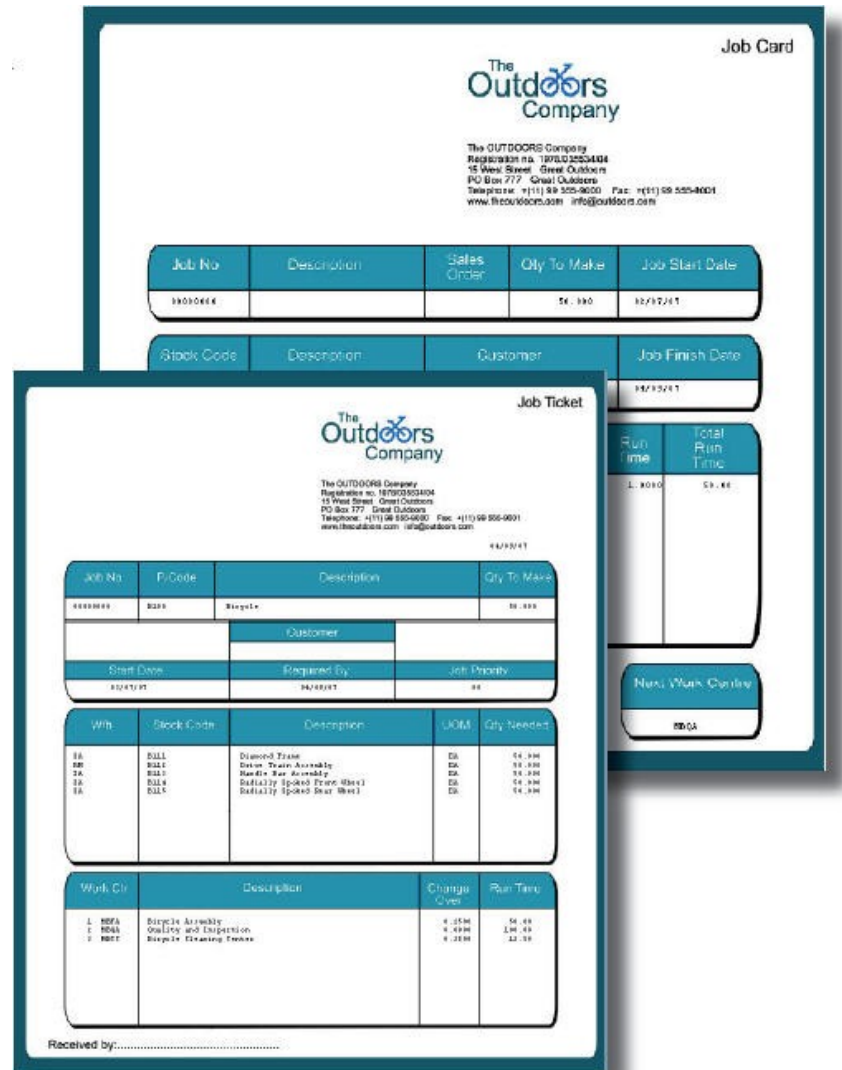
- ▶ Define up to four different factory documentation formats, such as:
  - ▶ Job Tickets
  - ▶ Material Requisitions
  - ▶ Route Cards
  - ▶ Travelers
- ▶ Print barcodes on documents for use with automated data collection devices
- ▶ Include operation instructions, technical notes and material notes on documentation
- ▶ Print material requisitions per operation or work center
- ▶ Generate documentation for a range of existing jobs or for selected jobs
- ▶ Produce documentation for dummy jobs for a specified quantity based on a standard Bill of Material
- ▶ Reprint factory documentation as required
- ▶ Include stock code and job multimedia on documentation

### Integration

- ▶ Integrates with the following modules:
  - ▶ Bill of Materials (Essential)
  - ▶ Inventory
  - ▶ Work in Progress (Essential)

### Audit trails and reporting

- ▶ Status flags are maintained to indicate whether documents have been printed for each job
- ▶ Reprint documents if required



The screenshots show three types of factory documentation forms for 'The Outdoors Company' (Registration No. 19780355408, 15 West Street, Great Outdoors, PO Box 777, Great Outdoors, Telephone: +1(1) 98 555-9600, Fax: +1(1) 98 555-4001, www.theoutdoors.com, info@theoutdoors.com).

**Job Card**

Job No	Description	Sales Order	Qty To Make	Job Start Date
1903066			56, 190	10/19/11

**Job Ticket**

Job No	Pi Code	Description	Qty To Make
1903066	828	Repack	56, 000

**Material Requisition**

Wh	Stock Code	Description	UOM	Qty Needed
8A	811L	Diamond Frame	EA	56, 000
8B	812L	Dist. Tube Assembly	EA	56, 000
8A	813L	Handle Bar Assembly	EA	56, 000
8A	814L	Radially Spoked Front Wheel	EA	56, 000
8A	815L	Radially Spoked Rear Wheel	EA	56, 000

**Work Ctr**

Work Ctr	Description	Change Over	Run Time
L: HFA	Bicycle Assembly	4.054	54.49
L: HBA	Quality and Inspection	4.494	144.49
L: HBT	Bicycle Cleaning Tools	8.088	22.58